



CUSTOM OVERSEAS PROGRAM

•Above Styles are the most popular styles, and blanks are available in our U.S. warehouse all year. We can always custom make to your specifications.

•**Embroidery Minimum Order:** 288 same style/color caps with the same logo.

•**Liquid Metal Minimum Order:** 576 same style/colors caps with the same logo. A one time \$150.00 mold charge. Nonrefundable.

(Not suitable for detail logo)

•**Imprint Minimum Order:** 1440 same style/color caps with the same logo.

•**Alteration Cost:**

Add \$0.06/piece per 1000 stitches for regular embroidery. Minimum embroidery charge per additional location \$0.18/piece.

Add \$0.04/piece per 1000 stitches for 3-D embroidery.

Add \$0.05/piece per 1000 stitches for metallic thread.

Add \$0.10/piece for a loop tape closure.

Add \$0.15/piece for a metal buckle & tuck in fabric closure.

Add \$0.05/piece for cotton twill reinforced sweatband.

Add \$0.10/piece for a plain sandwich insert bill.

Add \$0.10/piece for imprinted seam tapes.

Add \$0.20/piece for custom imprinted insert sweatband.

Add \$0.25/piece for custom woven insert sweatband.

Add \$0.15/piece for a custom imprinted sandwich insert bill.

Add \$0.20/piece for a custom woven sandwich insert bill.

Add \$0.05/piece for a imprinted custom label (order of 1440 pieces and more will be free.)

Add \$0.10/piece for a woven custom label (order of 2880 pieces and more will be free.)

Add \$1.25/piece for UPS/Fedex/DHL international freight for 40 to 45 days air delivery(144 to 1999 caps)

Add \$0.75/piece for air cargo freight for 50 to 55 days air delivery (2000 caps and more)

•**Pre-Production Sample Cost:**

1) \$10.00: Approval by e-mail pictures. No cap sample provided.

2) \$40.00: international package freight to Dallas + domestic applicable freight. Approval with 2 pieces actual cap sample.

3)\$150.00: one-time mold charge for Liquid Metal logo. Nonrefundable.

(2 pieces with the same logo will be provided, one for you, and the other for your customer. If actual sample approval is required.)

(Order of 1440 pieces and more, sample cost will be credited to final bill, however sample freight is not refundable.)

•**Sample delivery:** Actual samples around 12 business days, virtual sample pictures around 8 business days after artwork or embroidery disk are received.

•**Regular Boat Delivery:** 60 to 70 days after sample approval.

•**Express Air Delivery:** 40 to 55 days after sample approval (subject to stock styles with limited modifications).

•**Price:** FOB Dallas, Texas, import duty paid.

•**Payment terms:** 30% deposit, balance due upon shipping from Dallas. Open account subject to pre-approval.

•**Artworks:** Prefer camera ready artwork in a *.tiff, *.jpg, *.eps, *.pdf, PC formats, however we can duplicate from a sample with reasonable accuracy.

•**Embroidery disk:** Tajima format *.dst file.

•**Remarks :** Although we can custom-make to your specs, we recommend ordering from our stocked blanks' colors & specs, to save time and errors. Our inventory can provide extra flexibility to ensure your programs. You can test-run with smaller quantities, then go for our overseas program if the response justifies. You can also order our stocked blanks to compensate for extra demand later.

